



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBD3309-3
Job Sheet 179583



5089401

Part No: RBD3309-3

Job Qty: 6 ea

Part Name: Label, Grease Slides



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 6/29/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG RBD3309-3 Rev 2 IPP Rev A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	6/29/18	6/29/18	0.00	0.00	Purchasing		JUL 0 6 2018
110	Packaging	6 pcs	6/29/18	6/29/18	0.00	0.00	Packaging2		JUL 0 6 2018
120	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC6		38
130	Packaging	6 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	6 Ea	6/29/18	6/29/18	0.00	0.00	QC21		6
Part Op Descriptions: 100 - 1--Issue P/O to Studio Letterage; P/O <i>040314</i> 2-Fabricate as per DWG. JUN 2 5 2018 <i>003</i>									
<i>Date exp</i> JUL 0 5 2019 JUL 1 6 2018 <i>53</i>									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBD3309-3P	Label, Grease Slides	6 Ea (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBD3309-3P	6	0	0

Part Specifications

Specifications could not be found.



Container No: *8089444*



Part: RBD3309-3

Job No: 179583

Serial No/Batch: *8089444*

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

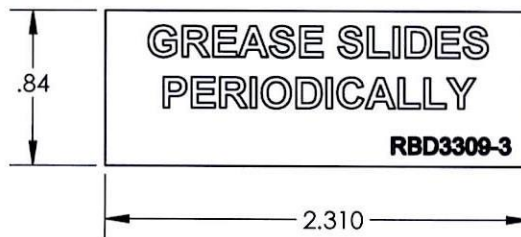
Date: 6/20/18 10:06 AM dart.baker.diane

Date: 07/06/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0039	RBD3309-3 ADDED TO NEW SHEET.	2/16/2016	SM	JAG

**GREASE SLIDES
PERIODICALLY**
RBD3309-3



REDLINE:
CORRECTED P/N ON LABEL
DAN
4/11/2017

NOTE:
1) MATERIAL: BLACK LETTERS ON ADHESIVE BACK

DART AEROSPACE																				
TITLE ROUND HANDLING WHEELS																				
DWG NO. RBD412-729-011 RBD3309-3	REV 2																			
<table border="1"> <tr> <td>MAT'L</td> <td rowspan="4"> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓ </td> </tr> <tr> <td>HEAT</td> </tr> <tr> <td>TREAT</td> </tr> <tr> <td>FINISH</td> </tr> <tr> <td>SPEC</td> <td> 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 </td> </tr> <tr> <td>DRAWN BY: GILBERT</td> <td>USED ON MODEL</td> </tr> <tr> <td>CHECKED:</td> <td></td> </tr> <tr> <td>OPPS APPR:</td> <td></td> </tr> <tr> <td>QA APPR:</td> <td></td> </tr> <tr> <td>APPROVED: GILBERT</td> <td></td> </tr> <tr> <td>SCALE 1:1</td> <td>DATE 3/15/2015 SHEET 19 OF 19</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓	HEAT	TREAT	FINISH	SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	DRAWN BY: GILBERT	USED ON MODEL	CHECKED:		OPPS APPR:		QA APPR:		APPROVED: GILBERT		SCALE 1:1	DATE 3/15/2015 SHEET 19 OF 19
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓																			
HEAT																				
TREAT																				
FINISH																				
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009																			
DRAWN BY: GILBERT	USED ON MODEL																			
CHECKED:																				
OPPS APPR:																				
QA APPR:																				
APPROVED: GILBERT																				
SCALE 1:1	DATE 3/15/2015 SHEET 19 OF 19																			

RBD3309-3
LABEL, GREASE SLIDES



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040314

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040314

PO Date: 6/25/18

Due Date: 7/5/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

PAID
JUN 25 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179564	D4085-3P	✓		Placard, Instructions D4085-3 As Per Dwg D4085 Rev.C	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	179566	D4166-1P	✓		Placard, Max Load As per Dwg D4166 Rev. C	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
3	179567	D4377-1P	✓		Placard As per Dwg D4377 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
4	179568	D4732-17P	✓		Label As per Dwg D4732 Rev. B	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
5	179578	D5066-13P	✓		Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
6	179579	D5066-3P	✓		Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
7	179580	D5079-1P	✓		Placard, Eaps D5079-1 As Per Dwg D5079 Rev. B	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
8	179581	D5418-1P	✓		Placard As Per Dwg D5418 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
9	179582	RBD3309-1P	✓		Label, Remove Before Flight As Per Dwg RBD3309-1 Rev. 2	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
10	179583	RBD3309-3P	✓		Label, Grease Slides As Per Dwg RBD3309-3 Rev. 2	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00

JUL 05 2018

Grand Total: \$800.00

Order Notes

**210 Main West
Hawkesbury, Ontario K6A 2H6
Canada**

Invoice No.: 46472
Date: 07/04/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

[illegible]

*** CERTIFICATE of CONFORMITY ***

Manufacture:

Studio SL2

Purchase order #:

040314

Packing Slip#

WO# 23083

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

Decals (see PO)

Quantity:

72

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: July 4, 2019

Authority:

3m

Approval: Valerie Young

Date: (yyyy/mm/dd)

2018/07/04

Signature:

Val Z

Title:

office administrator.

DAS
38
9-88